# **SPEC for Sample Production**

Spec No.	CPD-365199AB-01
Date	June 9, 2022

#### **TYPE:** C0650VG65199-BN-AB

< 6.5 inch VGA transmissive color TFT with LED backlight>

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KYOCERA CORPORATION

This specification is subject to change without notice. Consult Kyocera before ordering.



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# Warning

- 1. This Kyocera LCD module has been specifically designed for use only in electronic devices and industrial machines in the area of audio control, office automation, industrial control, home appliances, etc. The module should not be used in applications where the highest level of safety and reliability are required and module failure or malfunction of such module results in physical harm or loss of life, as well as enormous damage or loss. Such fields of applications include, without limitation, medical, aerospace, communications infrastructure, atomic energy control. Kyocera expressly disclaims any and all liability resulting in any way to the use of the module in such applications.
- 2. Customer agrees to indemnify, defend and hold Kyocera harmless from and against any and all actions, claims, damages, liabilities, awards, costs, and expenses, including legal expenses, resulting from or arising out of Customer's use, or sale for use, or Kyocera modules in applications.

# Caution

- 1. Kyocera shall have the right, which Customer hereby acknowledges, to immediately scrap or destroy tooling for Kyocera modules for which no Purchase Orders have been received from the Customer in a two-year period.
- 2. Please note that we may not be able to respond to new environmental regulations after receiving the final mass production order for this product.



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# 1. Application

This document defines the specification of C0650VG65199-BN-AB. (RoHS Compliant)

#### 2. Construction and outline

LCD : Transmissive color dot matrix type TFT

Backlight system : LED

Polarizer : Anti-Glare treatment

Additional circuit : Timing controller, Power supply (3.3V input)

(without constant current circuit for LED Backlight)

# 3. Mechanical specifications

Item	Specification	Unit	
Outline dimensions 1)	158.0(W)×120.36(H)×10.75(D)	mm	
Active area	132.5(W)×99.4(H) (16.5cm/6.5 inch(Diagonal))		
Dot format	640×(R,G,B)(W)×480(H)		
Dot pitch	0.069(W)×0.207(H)	mm	
Base color 2)	Normally White	-	
Mass	230	g	

- 1) Projection not included. Please refer to outline for details.
- 2) Due to the characteristics of the LCD material, the color varies with environmental temperature.



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#### 4. Absolute maximum ratings

#### 4-1. Electrical absolute maximum ratings

Item		Symbol	Min.	Max.	Unit
Supply voltage		$V_{\rm CC}$	0	5.5	V
Input signal voltage	1)	$V_{\mathrm{IN}}$	-0.3	5.5	V
LED forward current	2) 3)	IF	-	150	mA

- 1) Input signal: CK, R0~R5, G0~G5, B0~B5, H<sub>SYNC</sub>, V<sub>SYNC</sub>, ENAB, R/L, U/D
- 2) For each "AN-CA"
- 3) Do not apply reversed voltage.

#### 4-2. Environmental absolute maximum ratings

Item		Symbol	Min.	Max.	Unit
Operating temperature	1)	$T_{\mathrm{OP}}$	-20	70	$^{\circ}\mathrm{C}$
Storage temperature	2)	Тѕто	-20	70	$^{\circ}\mathrm{C}$
Operating humidity	3)	Нор	10	4)	%RH
Storage humidity	3)	${ m H}_{ m STO}$	10	4)	%RH
Vibration			5)	5)	-
Shock		-	6)	6)	-

- 1) Operating temperature means a temperature which operation shall be guaranteed. Since display performance is evaluated at 25°C, another temperature range should be confirmed.
- 2) Temp. = -30°C < 48h, Temp. = 80°C < 168h

  Store LCD at normal temperature/humidity. Keep them free from vibration and shock.

  An LCD that is kept at a low or a high temperature for a long time can be defective due to other conditions, even if the low or high temperature satisfies the standard.

  (Please refer to "Precautions for Use" for details.)
- 3) Non-condensing
- Temp. ≤ 40°C, 85%RH Max.
   Temp. > 40°C, Absolute humidity shall be less than 85%RH at 40°C.

5)

Frequency	10∼55 Hz	Acceleration value
Vibration width	0.15mm	$(0.3\sim 9 \text{ m/s}^2)$
Interval	10-55-10	Hz 1 minute

2 hours in each direction X, Y, Z (6 hours total) EIAJ ED-2531

6) Acceleration: 490 m/s², Pulse width: 11 ms 3 times in each direction:  $\pm X$ ,  $\pm Y$ ,  $\pm Z$  EIAJ ED-2531



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### 5. Electrical characteristics

Temp. =  $25^{\circ}$ C

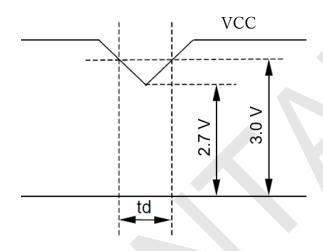
Item	Symbol	Condition	Min.	Тур.	Max.	Unit
Supply voltage 1)	$V_{\rm CC}$	-	3.0	3.3	3.6	V
Current consumption	$I_{CC}$	2)	-	120	160	mA
Permissive input ripple voltage	$V_{\mathrm{RP}}$	-	-	-	100	mVp-p
T 1 1/	$ m V_{IL}$	"Low" level	-	-	0.8	V
Input signal voltage	$V_{\mathrm{IH}}$	"High" level	2.7	-	3.0	V

# 1) VCC-dip conditions:

When  $2.7~V \le VCC \le 3.0~V$ ,  $td \le 10~ms$ 

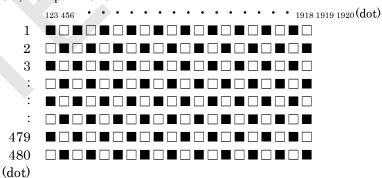
When VCC < 2.7 V

VCC-dip conditions should also follow the power and signals sequence.



# 2) Display pattern:

 $V_{DD} = 3.3V$ , Temp. = 25°C





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# 6. Optical characteristics

Measuring spot =  $\phi$  6.0mm, Temp. = 25°C

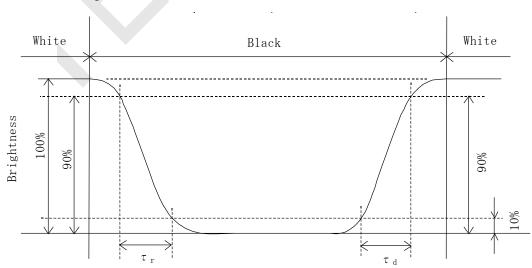
Item		Symbol	Condition	Min.	Тур.	Max.	Unit
D .:	Rise	τг	$\theta = \phi = 0$ °	-	(15)	-	ms
Response time	Down	τd	$\theta = \phi = 0$ °	-	(16)	-	ms
T7: 1		$\theta$ upper		-	50	-	1
Viewing angle View direction	range	$\theta$ LOWER	CR>10	-	70	-	deg.
: 6 o'cloc		$\phi$ LEFT	CR > 10	-	80	-	1
(Gray inversion)		φ right		-	80	-	deg.
Contrast ratio		CR	$\theta = \phi = 0^{\circ}$	400	800	-	-
Brightness		L	IF=35mA/Line	700	1,000	-	cd/m²
			0 1 00	(0.555)	(0.605)	(0.655)	
	Red	У	$\theta = \phi = 0^{\circ}$	(0.300)	(0.350)	(0.400)	
	C	X	0	(0.275)	(0.325)	(0.375)	
Chromaticity	Green	У	$\theta = \phi = 0^{\circ}$	(0.515)	(0.565)	(0.615)	
coordinates	DI	X	0 - 1 -00	(0.100)	(0.150)	(0.200)	-
	Blue	У	$\theta = \phi = 0^{\circ}$	(0.080)	(0.130)	(0.180)	
	VV71- *4 -	x	0 - 1 -00	(0.260)	(0.310)	(0.360)	
	White	у	$\theta = \phi = 0^{\circ}$	(0.285)	(0.335)	(0.385)	

# 6-1. Definition of contrast ratio

CR(Contrast ratio) = Brightness with all pixels "White"

Brightness with all pixels "Black"

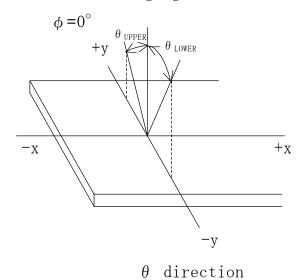
# 6-2. Definition of response time

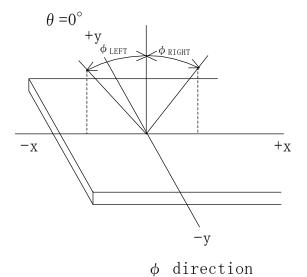




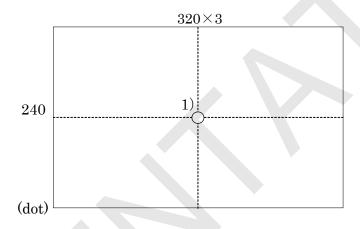
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# 6-3. Definition of viewing angle





# 6-4. Brightness measuring point



- 1) Rating is defined as the white brightness at center of display screen.
- 2) Measured 30 minutes after the LED is powered on. (Ambient temp. = 25°C)



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# 7. Interface signals

# 7-1. LCD

No.	Symbol	Description
1	GND	
2	DCLK	Clock signal for sampling catch data signal
3	HD	Horizontal sync signal
4	VD	Vertical sync signal
5	GND	
6	R0	Red data signal(LSB)
7	R1	Red data signal
8	R2	Red data signal
9	R3	Red data signal
10	R4	Red data signal
11	R5	Red data signal(MSB)
12	GND	
13	G0	Green data signal(LSB)
14	G1	Green data signal
15	G2	Green data signal
16	G3	Green data signal
17	G4	Green data signal
18	G5	Green data signal(MSB)
19	GND	
20	В0	Blue data signal(LSB)
21	B1	Blue data signal
22	B2	Blue data signal
23	В3	Blue data signal
24	B4	Blue data signal
25	B5	Blue data signal(MSB)
26	GND	
27	DENA	Data enable signal(to settle the viewing area)
28	VCC	Power Supply (DC 3.3V)
29	VCC	Power Supply (DC 3.3V)
30	TEST	This pin should be open. Test signal output for only internal test use.
31	REV	Reverse scan control. L = Normal, H = Reverse

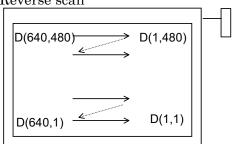
<sup>\*)</sup> The shielding case is connected with GND

LCD connector : DF9B-31P-1V(32) (HIROSE)
Matching connector : DF9B-31S-1V (HIROSE)

# Normal scan $D(1,1) \longrightarrow D(640,1)$

D(1,480)  $\longrightarrow$  D(640,480)

# Reverse scan





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# 7-2. LED

# CN2

No.	Symbol	Description
1	ANODE-1(RED)	LED Anode Terminal
2	ANODE-2(RED)	LED Anode Terminal
3	NC	Non Connection
4	NC	Non Connection
5	CATHODE-1(BLACK)	LED Cathode Terminal
6	CATHODE-2(BLACK)	LED Cathode Terminal

LCD side connector : SHLP-06V-S-B (JST)

Recommended matching connector

: SM06B-SHLS-TF(LF)(SN) (JST)

# CN3

No.	Symbol	Description	
1	ANODE-3(RED)	LED Anode Terminal	
2	ANODE-4(RED)	LED Anode Terminal	
3	NC	Non Connection	
4	NC	Non Connection	
5	CATHODE-3(BLACK)	LED Cathode Terminal	
6	CATHODE-4(BLACK)	LED Cathode Terminal	

LCD side connector : SHLP-06V-S-B (JST)

Recommended matching connector

: SM06B-SHLS-TF(LF)(SN) (JST)



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# 8. Input timing characteristics

# 8-1. Timing characteristics

	Item	Symbol	Min.	Тур.	Max.	Unit
	Frequency	$\mathbf{f}_{\mathrm{CLK}}$	23.3	25.0	30.0	MHz
DCLK	Period	tclk	33.3	40.0	42.9	ns
DCLK	Low Width	twcl	12	-	-	ns
	High Width	twch	12	-	-	ns
DATA	Set up time	$ m t_{DS}$	8	-	-	ns
(R,G,B,DENA)	Hold time	tдн	16	-	-	ns
	Horizontal display area	tha	640	640	640	tclk
	Horizontal blanking time	t <sub>HBP</sub> +t <sub>HFP</sub>	120	154	640	tclk
DEMA	Horizontal period	tн	760	794	1280	tclk
DENA	Vertical display area	tvA	480	480	480	tн
	Vertical blanking time	t <sub>VBP</sub> +t <sub>VFP</sub>	30	45	80	tн
	Vertical period	tv	510	525	560	tн
Display frame ra	ate	$f_{\mathrm{R}}$	55	60	70	Hz

#### [Note]

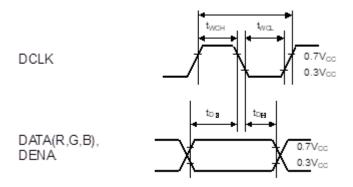
- 1) DATA is latched at fall edge of DCLK in this timing specification.
- 2) DENA (Data Enable) should always be positive polarity as shown in the timing specification.
- 3) Accepted only 640 data and 480 lines.
- 4) REV should be stable during operation.



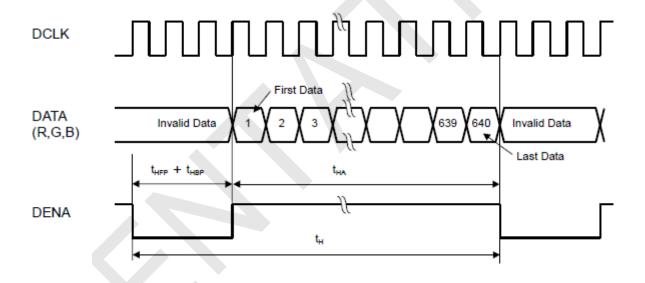
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# 8-2. Timing chart

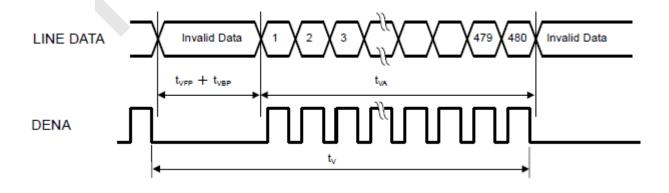
# a. Pixel timing chart



# b. Horizontal timing chart



# c. Vertical timing chart

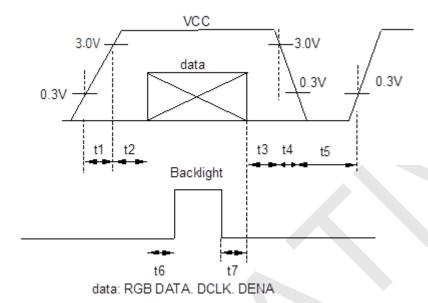




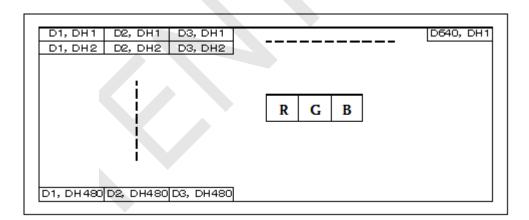
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# 8-3. Power and signals sequence

$$t1 \le 10 \text{ ms} \qquad 200 \text{ ms} < t6$$
 
$$150 \text{ ms} \le t2 \le 190 \text{ ms} \qquad 0 \le t7$$
 
$$t3 \le 50 \text{ ms}$$
 
$$t4 \le 50 \text{ ms}$$
 
$$500 \text{ ms} \le t5$$



# 8-4. Input data signals and display position on the screen





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# 8-5. Color data assignment

				R D	ATA					G D	ATA					ΒD	ATA		
COLOR	INPUT	MS	В				LSB	MSI	3				LSB	MS	В				LSI
	DATA	R5	R4	R3	R2	R1	R0	G5	G4	G3	G2	G1	G0	В5	В4	В3	В2	В1	В
	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED (63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN (63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	C
BASIC	BLUE (63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	]
COLOR	CYAN	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	]
	MAGENTA	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	
	YELLOW	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	(
	WHITE	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
	RED (0)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	(
	RED (1)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	
	RED (2)	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	
RED																			
	RED (62)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	(
	RED (63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	
	GREEN (0)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	(
	GREEN (1)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	
	GREEN (2)	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	
GREEN																			ļ
	GREEN (62)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	
	GREEN (63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	
	BLUE (0)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	BLUE (1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	ļ
	BLUE (2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	
BLUE																			
	BLUE (62)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	
	BLUE (63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	

# [Note]

1) Definition of gray scale

Color (n) --- n indicates gray scale level.

Higher n means brighter level.

2) Data 1: High, 0: Low



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# 9. Backlight characteristics

Item		Symbol	Min.	Тур.	Max.	Unit	Note
Forward current	1)	IF	-	35	-	mA	Ta=-20~70°C
			-	TBD	TBD	V	IF=35mA, Ta=-20°C
Forward voltage	1)	VF	-	22.4	TBD	V	IF=35mA, Ta=25℃
			-	TBD	TBD	V	IF=35mA, Ta=70℃
Operating life time	2), 3)	Т	-	(70,000)	-	h	IF=35mA, Ta=25℃

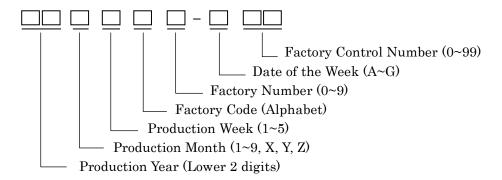
- 1) For each "AN-CA"
- 2) When brightness decrease 50% of minimum brightness.
- 3) Life time is estimated data. (Condition : IF=35mA, Ta=25 $^{\circ}$ C in chamber).
- 4) An input current below 8.0mA may reduce the brightness uniformity of the LED backlight. This is because the amount of light from each LED chip is different. Therefore, please evaluate carefully before finalizing the input current.



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#### 10. Lot number identification

The production lot of module is specified as follows.



# 11. Warranty

#### 11-1. Incoming inspection

Please inspect the LCD within one month after your receipt.

#### 11-2. Production warranty

Kyocera warrants the LCDs for a period of 12 months from the ship date. Kyocera shall, by mutual agreement, replace or re-work defective LCDs that are shown to be Kyocera's responsibility.



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#### 12. Precautions for use

#### 12-1. Installation of the LCD

- 1) A transparent protection plate shall be added to protect the LCD and its polarizer
- 2) The LCD shall be installed so that there is no pressure on the LSI chips.
- 3) The LCD shall be installed flat, without twisting or bending.
- 4) A transparent protection sheet is attached to the polarizer. Please remove the protection film slowly before use, paying attention to static electricity.

#### 12-2. Static electricity

- 1) Since CMOS ICs are mounted directly onto the LCD glass, protection from static electricity is required.
- 2) Workers should use body grounding. Operator should wear ground straps.

#### 12-3. LCD operation

1) The LCD shall be operated within the limits specified. Operation at values outside of these limits may shorten life, and/or harm display images.

# 12-4. Storage

- 1) The LCD shall be stored within the temperature and humidity limits specified.

  Store in a dark area, and protect the LCD from direct sunlight or fluorescent light.
- 2) Always store the LCD so that it is free from external pressure onto it.

#### 12-5. Usage

- 1) <u>DO NOT</u> store in a high humidity environment for extended periods. Polarizer degradation bubbles, and/or peeling off of the polarizer may result.
- 2) The front polarizer is easily scratched or damaged. Prevent touching it with any hard material, and from being pushed or rubbed.
- 3) The LCD screen may be cleaned by wiping the screen surface with a soft cloth or cotton pad using a little Ethanol.
- 4) Water may cause damage or discoloration of the polarizer. Clean condensation or moisture from any source immediately.
- 5) Always keep the LCD free from condensation during testing. Condensation may permanently spot or stain the polarizer.
- 6) Do not pull the LED lead wires and do not bend the root of the wires. Housing should be designed to protect LED lead wires from external stress.
- 7) Do not disassemble LCD because it will result in damage.
- 8) This Kyocera LCD has been specifically designed for use in general electronic devices, but not for use in a special environment such as usage in an active gas. Hence, when the LCD is supposed to be used in a special environment, evaluate the LCD thoroughly beforehand and do not expose the LCD to chemicals such as an active gas.
- 9) Please do not use solid-base image pattern for long hours because a temporary afterimage may appear. We recommend using screen saver etc. in cases where a solid-base image pattern must be used.
- 10) Liquid crystal may leak when the LCD is broken. Be careful not to let the fluid go into your eyes and mouth. In the case the fluid touches your body; rinse it off right away with water and soap.



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# 13. Reliability test data

Test item	Test condition	Test time	Jud	gement	
High temp. atmosphere	70°C	240h	Display function Display quality Current consumption	: No defect : No defect : No defect	
Low temp. atmosphere	-20°C	240h	Display function Display quality Current consumption	: No defect : No defect : No defect	
High temp. humidity atmosphere	40°C 90% RH	40°C 90% RH 240h		: No defect : No defect : No defect	
Temp. cycle	-20°C 0.5h R.T. 0.5h 70°C 0.5h	10cycles	Display function Display quality Current consumption	: No defect : No defect : No defect	
High temp. operation	70°C	500h	Display function Display quality Current consumption	: No defect : No defect : No defect	

- 1) Each test item uses a test LCD only once. The tested LCD is not used in any other tests.
- 2) The LCD is tested in circumstances in which there is no condensation.
- 3) The reliability test is not an out-going inspection.
- 4) The result of the reliability test is for your reference purpose only.

  The reliability test is conducted only to examine the LCD's capability.



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# 14. Visuals specification

# 1) Note

) Note	T							
			Note					
General	reviewer consent 2. This inswithin states	ed by Kyocera, and	lies not defined within this inspection standard shall be in additional standard shall be determined by mutual bout the image quality shall be applied to any defect shall not be applicable to outside of the area.					
	Lumin		: 500 Lux min.					
	Inspect Tempe:	tion distance	: 300 mm. : 25 ± 5°C					
	Directi		Directly above					
Definition of inspection item	Dot defect	Bright dot defect	The dot is constantly "on" when power applied to the LCD, even when all "Black" data sent to the screen. Inspection tool: 5% Transparency neutral density filter. Count dot: If the dot is visible through the filter. Don't count dot: If the dot is not visible through the					
			filter.  RGBRGBRGB RGBRGBRGB  dot defect					
		Black dot defect	The dot is constantly "off" when power applied to the LCD, even when all "White" data sent to the screen. Similar size compared to bright dot.					
		White dot (Circular/foreign particle)	Pixel works electrically, however, circular/foreign particle makes dot appear to be "on" even when all "Black" data is sent to the screen.					
		Adjacent dot	Adjacent dot defect is defined as two or more bright dot defects or black dot defects.					
			R G B R G B R G B R G B R G B R G B R G B dot defect					
	External inspection	Bubble, Scratch, Foreign particle (Polarizer, Cell, Backlight)	Visible operating (all pixels "Black" or "White") and non operating.					
		Appearance	Does not satisfy the value at the spec.					
	Definition of size	Definition o	f circle size Definition of linear size					
			a: major axis, b: minor axis $d = (a + b) / 2$					



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# 2) Standard

<i>z)</i> Standar	u								
Classification		Inspection item		Judgement standard					
Defect	Single			Acceptable nu		: 7			
(in LCD	dot			Bright dot spacing : 5mm or more					
glass)		Black dot defect		Acceptable number : 7					
				Bright dot spacing : 5mm or more					
	Adjacent dot	2 dots	Bright dot defect	Acceptable nu	mber	: 3			
			Black dot defect	Acceptable nu	mber	: 3			
		3 or mo	re dots	Acceptable nu	mber	: 0			
	Total dot			Acceptable nu		: 10 ]	Max		
	Others	White d	lot, Dark dot	-					
		(Circle)		Size	(mm)		Accept	able number	
				0.3 <		5		4	
					$\frac{d}{d} \leq 0.$			0	
				0.5	<u>u = 0.</u>	1		O .	
Externa	 1	Polariza	er (Scratch)						
inspecti		1 Olariz	ci (beraten)	Width (m	nm)	Length	Acc	eptable number	
(Defect				$0.01 < W \le$		$L \leq 15$	1100	4	
Polarize						$\frac{L \equiv 10}{15 < L}$			
	Polarizer			0.01 < W 15 $< 0.05 < W$ -		15 < L			
and LC				0.05 <	0.05 < W =			0	
		D 1 . (D 111)							
		Polarizer (Bubble)  Foreign particle		011	( )				
				Size (mm)			Acceptable number		
				$0.3 < d \le 0.5$			5		
				0.5 < d				0	
							A		
		(Circula	ar shape)	Size (mm)			Acceptable number		
				$0.3 < d \le 0.5$			5		
				0.5 <			0		
		Foreign	particle						
		(Linear	shape)	Width	Len	gth (mm)	Acce	ptable number	
				VV < 0.45		L ≦ 3.0		4	
				$W \leq 0.15$	3.0 <			0	
				0.15 < W				rding to circular shape)	
			ariation	Not to be signi Consultation s			ssary.		



